



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: KM2520QBC-D03

Blue

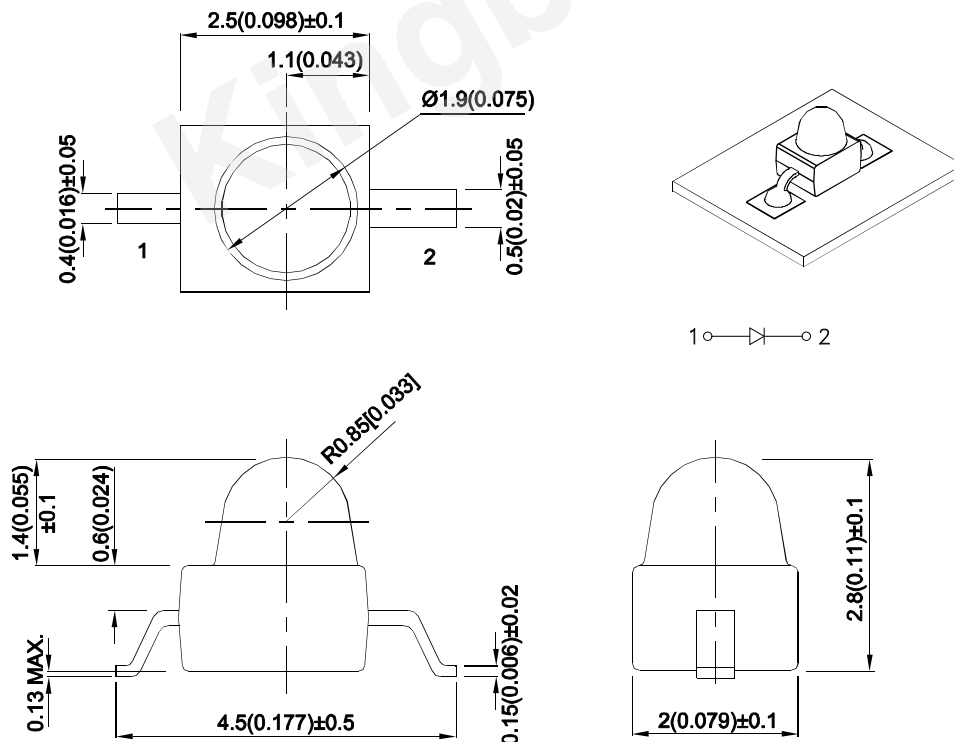
### Features

- Subminiature package.
- Gull wing lead.
- Long life - solid state reliability.
- Low package profile.
- Moisture sensitivity level : level 3.
- Package : 1000pcs / reel.
- RoHS compliant.

### Descriptions

- The Blue source color devices are made with InGaN Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices, equipment and machinery must be electrically grounded.

### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25(0.01)$  unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
5. The device has a single mounting surface. The device must be mounted according to the specifications.



## Selection Guide

Part No.	Emitting Color (Material)	Lens Type	Iv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Typ.	θ1/2
KM2520QBC-D03	Blue (InGaN)	Water Clear	300	900	20°

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.
3. Luminous intensity value is traceable to CIE127-2007 standards

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Typ.	Max.	Units	Test Conditions
$\lambda_{peak}$	Peak Wavelength	Blue	460		nm	I <sub>F</sub> =20mA
$\lambda_D$ [1]	Dominant Wavelength	Blue	465		nm	I <sub>F</sub> =20mA
$\Delta\lambda_{1/2}$	Spectral Line Half-width	Blue	25		nm	I <sub>F</sub> =20mA
C	Capacitance	Blue	100		pF	V <sub>F</sub> =0V; f=1MHz
V <sub>F</sub> [2]	Forward Voltage	Blue	3.3	4	V	I <sub>F</sub> =20mA
I <sub>R</sub>	Reverse Current	Blue		50	uA	V <sub>R</sub> =5V

Notes:

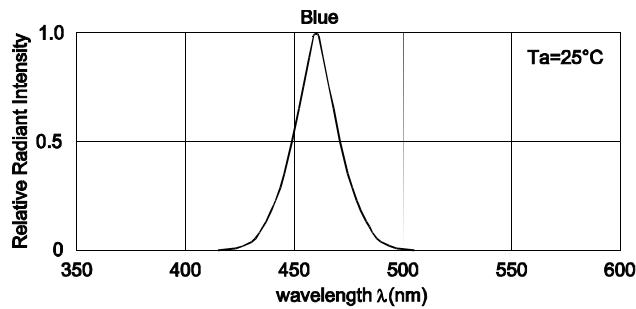
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

## Absolute Maximum Ratings at TA=25°C

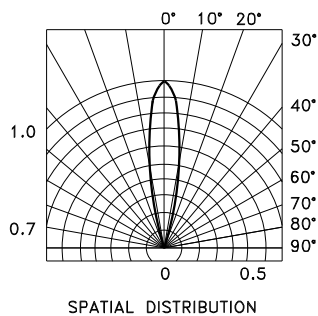
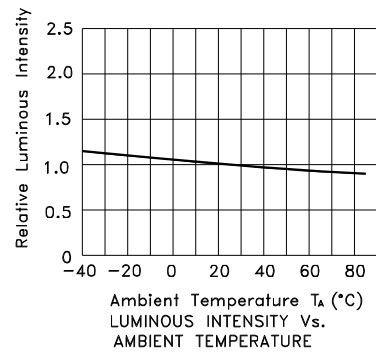
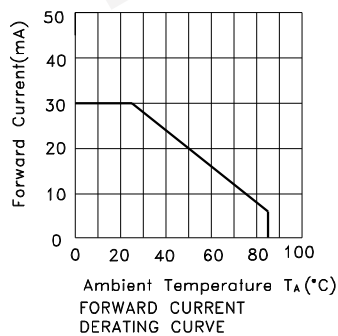
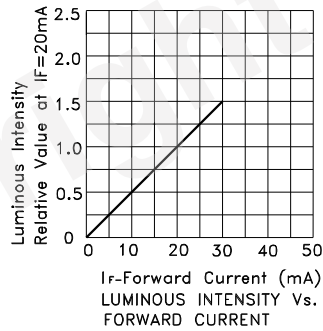
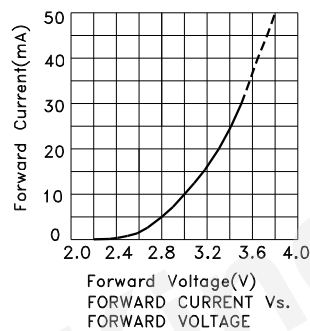
Parameter	Values	Units
Power dissipation	120	mW
DC Forward Current	30	mA
Peak Forward Current [1]	150	mA
Electrostatic Discharge Threshold (HBM)	250	V
Reverse Voltage	5	V
Operating Temperature	-40°C To +85°C	
Storage Temperature	-40°C To +85°C	

Notes:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



Blue KM2520QBC-D03



## KM2520QBC-D03

Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

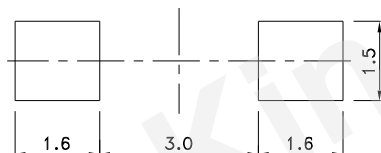
Reflow Soldering Profile For Lead-free SMT Process.



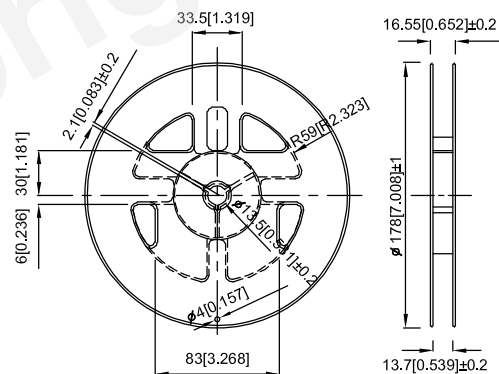
### NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

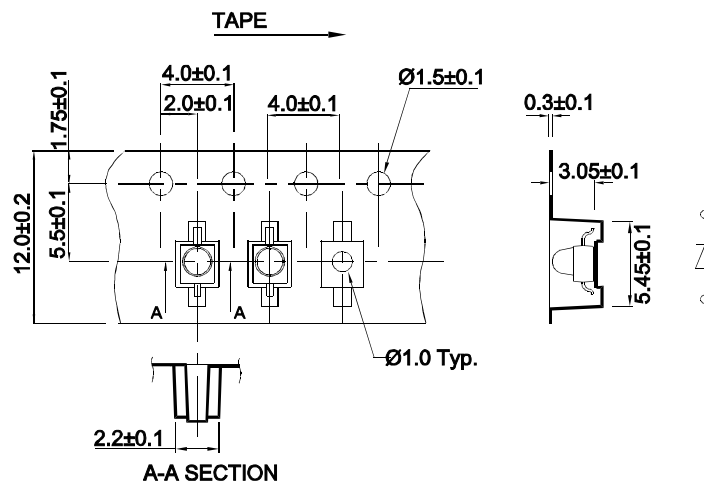
## Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )



## Reel Dimension

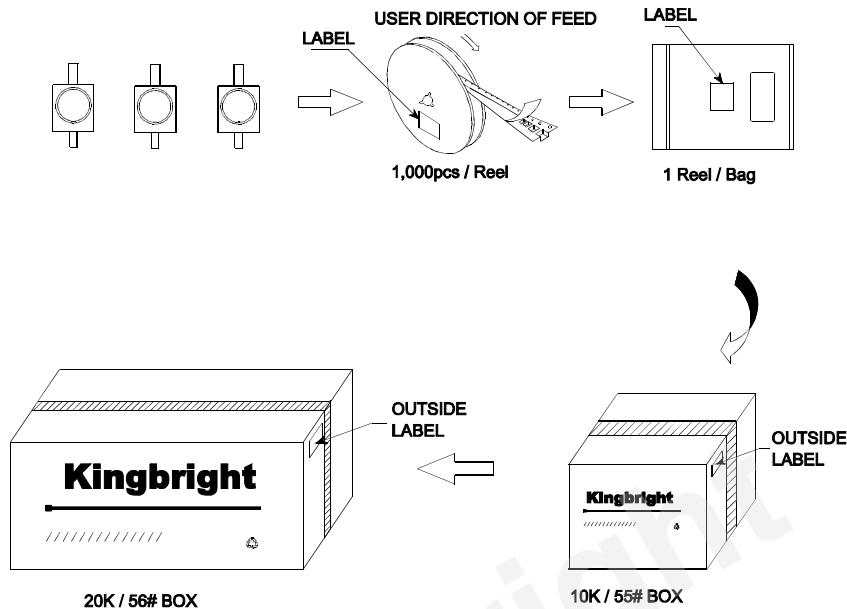


## Tape Dimensions (Units : mm)



## PACKING & LABEL SPECIFICATIONS

KM2520QBC-D03



<b>Kingbright</b>	
P/NO: KM2520xxx	
QTY: 1000 pcs	Q.C.
S/N: XXXX	QC XXXX XXXX PASSED
CODE: XXX	
LOT NO:	
RoHS Compliant	

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