

Part Number: L-7104SA/1SR1SAK1CGKD

Super Bright Red
Super Bright Yellow
Green

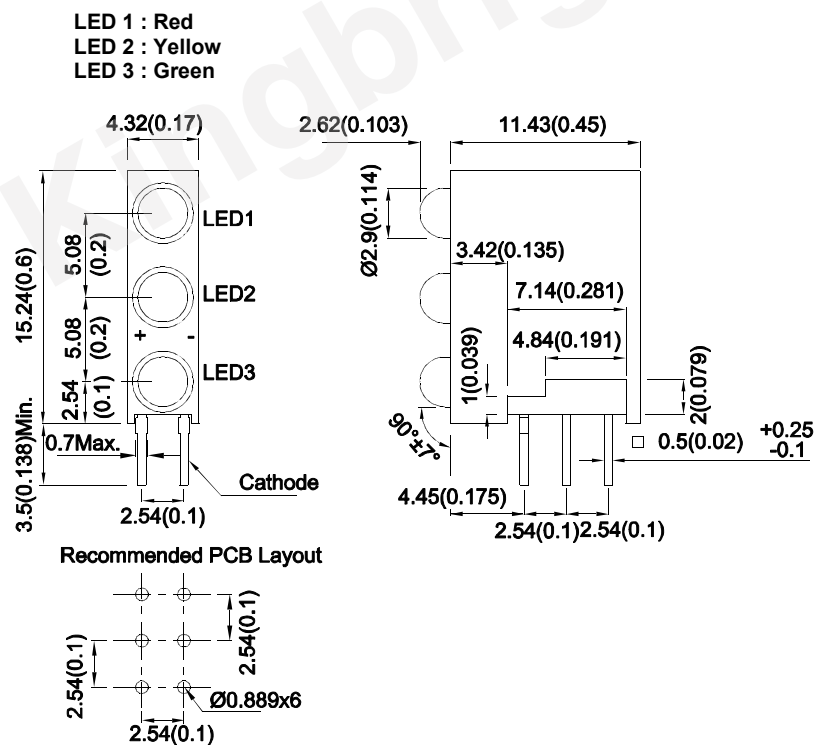
Features

- Pre-trimmed leads for pc mounting.
- Black case enhances contrast ratio.
- Wide viewing angle.
- High reliability life measured in years.
- Housing UL rating: 94V-0.
- Housing material: type 66 nylon.
- RoHS compliant.

Descriptions

- The Super Bright Red source color devices are made with Gallium Aluminum Arsenide Red Light Emitting Diode.
- The Super Bright Yellow device is made with AlGaInP (on GaAs substrate) light emitting diode chip.
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.

Package Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01)$ unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.



Selection Guide

Part No.	Emitting Color (Material)	Lens Type	Iv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Typ.	2θ1/2
L-7104SA/1SR1SAK1CGKD	Super Bright Red (GaAlAs)	Red Diffused	150	400	50°
			*50	*100	
	Super Bright Yellow (AlGaInP)	Amber Diffused	400	800	50°
			*400	*800	
	Green (AlGaInP)	Green Diffused	80	250	50°
			*80	*250	

Notes:

1. $\theta_{1/2}$ is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous Flux: +/-15%.

* Luminous intensity value is traceable to CIE127-2007 standards.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Typ.	Max.	Units	Test Conditions
λ_{peak}	Peak Wavelength	Super Bright Red Super Bright Yellow Green	655 590 574		nm	I _F =20mA
λ_D [1]	Dominant Wavelength	Super Bright Red Super Bright Yellow Green	640 590 570		nm	I _F =20mA
$\Delta\lambda_{1/2}$	Spectral Line Half-width	Super Bright Red Super Bright Yellow Green	20 20 20		nm	I _F =20mA
C	Capacitance	Super Bright Red Super Bright Yellow Green	45 20 15		pF	V _F =0V; f=1MHz
V _F [2]	Forward Voltage	Super Bright Red Super Bright Yellow Green	1.85 2 2.1	2.5 2.5 2.5	V	I _F =20mA
I _R	Reverse Current	Super Bright Red Super Bright Yellow Green		10 10 10	uA	V _R =5V

Notes:

1. Wavelength: +/-1nm.

2. Forward Voltage: +/-0.1V.

3. Wavelength value is traceable to CIE127-2007 standards.

4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Absolute Maximum Ratings at TA=25°C

Parameter	Super Bright Red	Super Bright Yellow	Green	Units
Power dissipation	75	75	75	mW
DC Forward Current	30	30	30	mA
Peak Forward Current [1]	155	175	150	mA
Reverse Voltage	5			V
Operating/Storage Temperature	-40°C To +85°C			
Lead Solder Temperature [2]	260°C For 3 Seconds			
Lead Solder Temperature [3]	260°C For 5 Seconds			

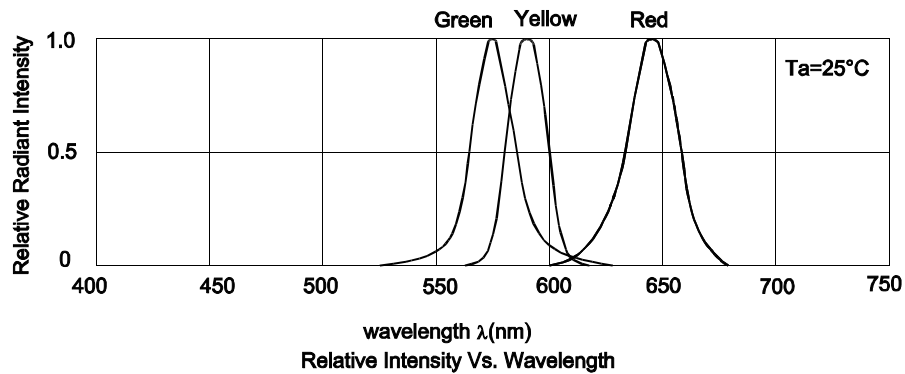
Notes:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

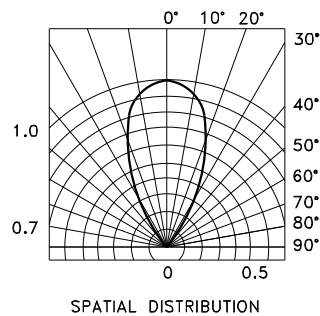
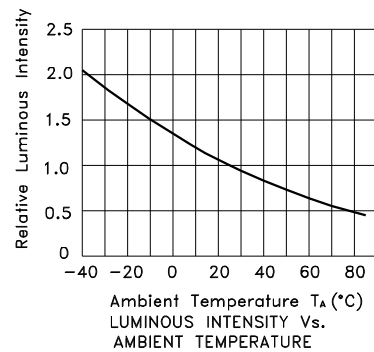
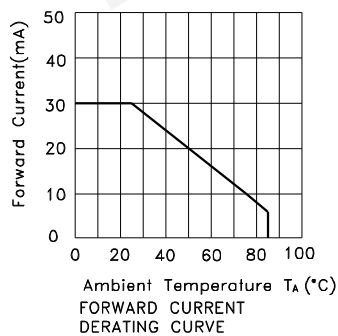
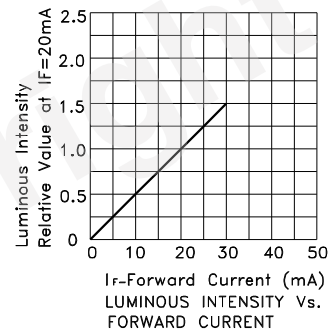
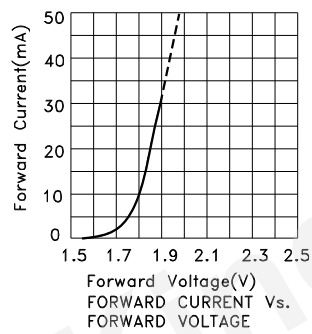
2. 2mm below package base.

3. 5mm below package base.

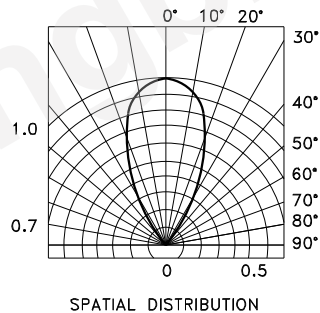
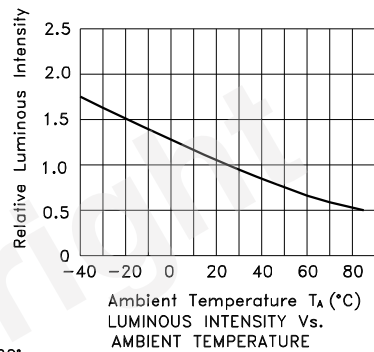
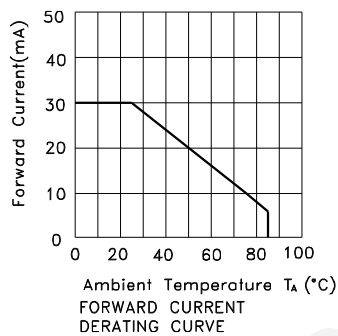
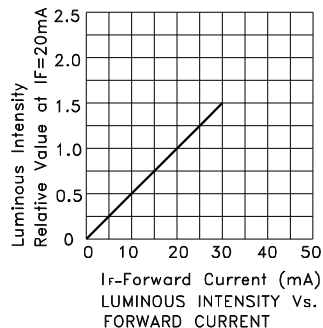
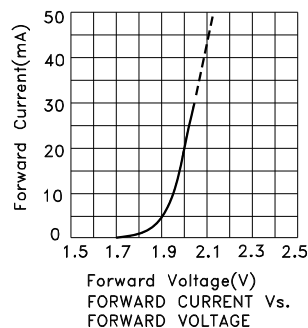
4. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



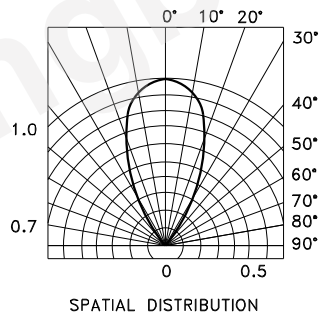
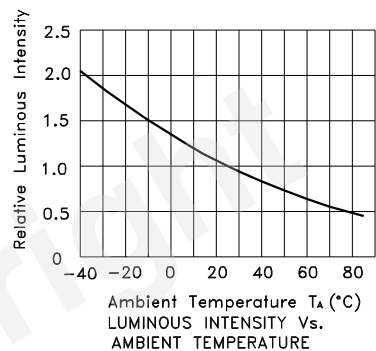
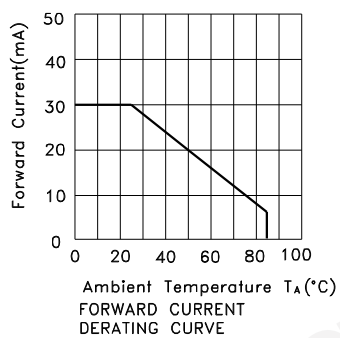
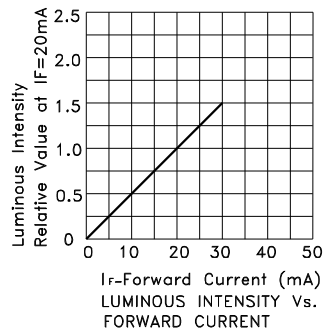
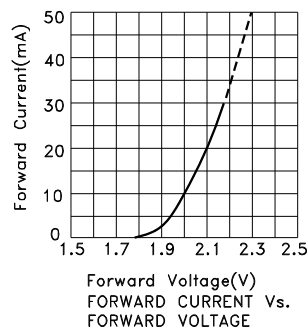
L-7104SA/1SR1SAK1CGKD Super Bright Red



Super Bright Yellow

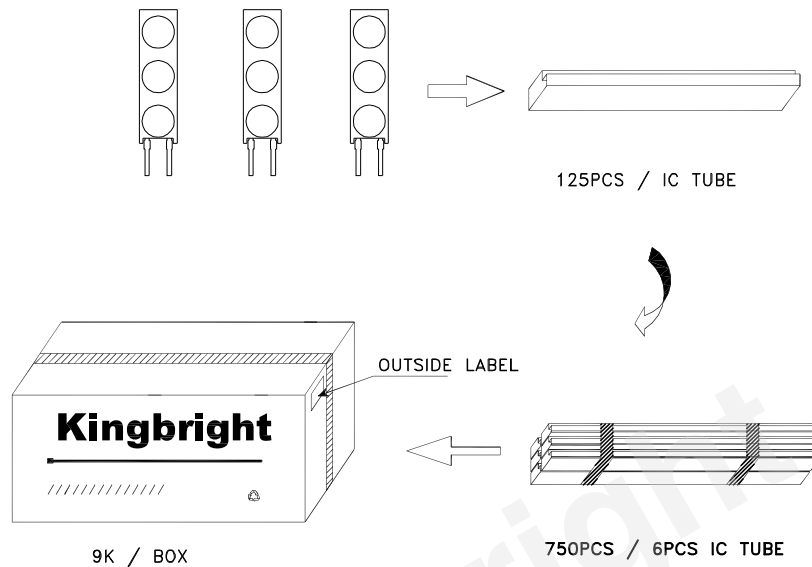



Green



PACKING & LABEL SPECIFICATIONS

L-7104SA/1SR1SAK1CGKD



Kingbright	
P/NO: L-7104SAxxx	
QTY: 750 pcs	Q.C. Q C XX XX XX PASSED
S/N: XXXX	
CODE: XXX	
LOT NO:	
	
RoHS Compliant	

Terms and conditions for the usage of this document

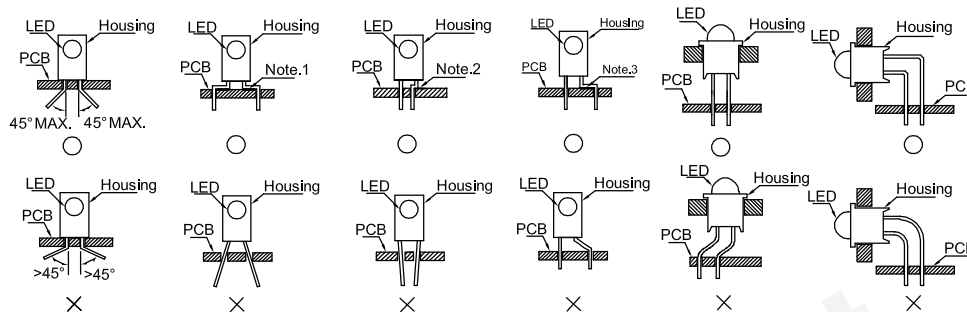
1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
4. The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Kingbright representative for further assistance.
5. The contents and information of this document may not be reproduced or re-transmitted without permission by Kingbright.
6. All design applications should refer to Kingbright application notes available at http://www.kingbright.com/application_notes

PRECAUTIONS

1. Storage conditions:

- Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
- LEDs should be stored with temperature $\leq 30^{\circ}\text{C}$ and relative humidity $< 60\%$.
- Product in the original sealed package is recommended to be assembled within 72 hours of opening. Product in opened package for more than a week should be baked for 30 (+10/-0) hours at $85 \sim 100^{\circ}\text{C}$.

2. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.



"○" Correct mounting method "×" Incorrect mounting method

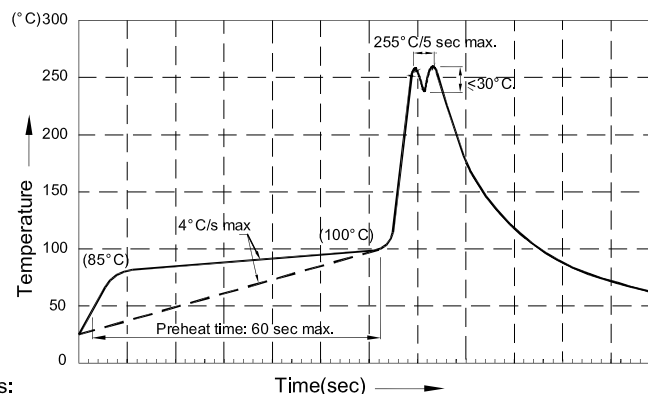
Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

3. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- The tip of the soldering iron should never touch the lens epoxy.
- Through-hole LEDs are incompatible with reflow soldering.
- If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

7. Recommended Wave Soldering Profiles:



Notes:

- Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- Peak wave soldering temperature between $245^{\circ}\text{C} \sim 255^{\circ}\text{C}$ for 3 sec (5 sec max).
- Do not apply stress to the epoxy resin while the temperature is above 85°C .
- Fixtures should not incur stress on the component when mounting and during soldering process.
- SAC 305 solder alloy is recommended.
- No more than one wave soldering pass.